

2、3、5号旋转装置的设置参数

刻物体前先量一下物体的直径,根据下列公式算出的结果就是机器参数里面的Y方面脉冲当量

计算公式:

$$\text{脉冲当量} = 0.625 * 3.14159 * D = 1.9635 * D$$

D: 圆柱体的直径<单位毫米 (mm) >

Rotary system parameters setting instruction

Measure the diameter of the cylinder before you engrave on it.
The result calculated according to the formula is the pulse of Y direction setted as the parameter.

Calculating formula:

$$\text{Pulse} = 0.625 * 3.14159 * D = 1.9635 * D$$

D:the diameter of the cylinder<measured by Millimeter (mm)>