

Attention before the operation:

1. Open Installation CD which we provide with each machine for detailed instruction.
2. Before laser machine is electrified, the “Emergency stop” button must be up.
3. It must be connected to the ground wire.
4. Water flows fluently with temperature between 5-25 C.
5. After a period of working, check whether the water temperature is too hot, if so, the machine must stop working for a while.
6. Water must circulate at least 5 minutes before operation.
7. Pull off driver wires before laser adjustment.
8. Only after the light way and focus are adjusted well, then you can engrave or cut.
9. Before working, check whether the processed material is flammable, if so, don't keep away from the machine too far or for a long time.
10. Lead rail and lens must be kept clean, and the speed shouldn't be too fast.
11. When welding tube, make sure the welding point is smooth without sharp angle.
12. When winding tube, make sure there is no interspace among every circle of the high-voltage adhesive tape.
13. The high-voltage side of the laser power supply must be dry.